
* **TECHNICAL BULLETIN** *

Due to the similarities in several of our John Deere® crankshafts, we would like to ask our customers to verify the following observations prior to ordering the following crankshafts:

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- 1.) **QPAR26431:** Timing Gear is #R26049 (19mm, 23 helical teeth)
Timing Gear Key is #R120752
Timing Gear Pulley Key is #R523306
Has a 3 inch Snout
No Oil Pump Drive Gear

Flange: Flat, No Centering Ring, 4 Bolt Holes, 1 Dowel Hole
Snout: Helical Timing Gear, 1 Bolt Hole, 1 Key Way

- 2.) **QPAR96189:** Timing Gear is #R105488 (23mm, 23 helical teeth)
Timing Gear Key is #R120752
Timing Gear Pulley Key is #R523306
Has a 3 inch Snout
No Oil Pump Drive Gear

Flange: Centering Ring, 6 Bolt Holes
Snout: Helical Timing Gear, Threaded Bolt Hole, 2 Key Ways

- 3.) **QPRE53422** Timing Gear is #R105488 (23mm, 23 helical teeth)
Timing Gear Key is #R120752
Timing Gear Pulley Key is #R523306
Has a 3 inch Snout
Oil Pump Drive Gear #R63326 Installed

Flange: Centering Ring, 6 Bolt Holes, 1 Dowel Hole, w/ Oil Pump Drive Gear Installed
Snout: Helical Timing Gear, 1 Bolt Hole, 1 Key Way

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- 4.) **QPRG23551** Timing Gear is #R104587 (27mm 27 straight teeth)
Timing Gear Key is #R120752
Timing Gear Pulley Key is #R523306
Has a 3 inch Snout
Oil Pump Drive Gear #R63326 Installed

Flange: Centering Ring, 6 Bolt Holes, 1 Dowel Hole, w/ Oil Pump Drive Gear Installed
Snout: Straight Timing Gear, 1 Bolt Hole, 1 Key Way

- 5.) **QPRE53201:** Timing Gear is #R86565 (36mm, 23 helical teeth)
Timing Gear Key is #R120752
Timing Gear Pulley Key is #R523306
Has a 3.4 inch Snout
Oil Pump Drive Gear #R63326 Installed

Flange: Centering Ring, 6 Bolt Holes, 1 Dowel Hole, w/ Oil Pump Drive Gear Installed
Snout: Straight Timing Gear, 1 Bolt Hole, 1 Key Way

If you have any questions regarding the above crankshafts, please feel free to contact us!

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Quality Always Comes Through!